

BB SERIES

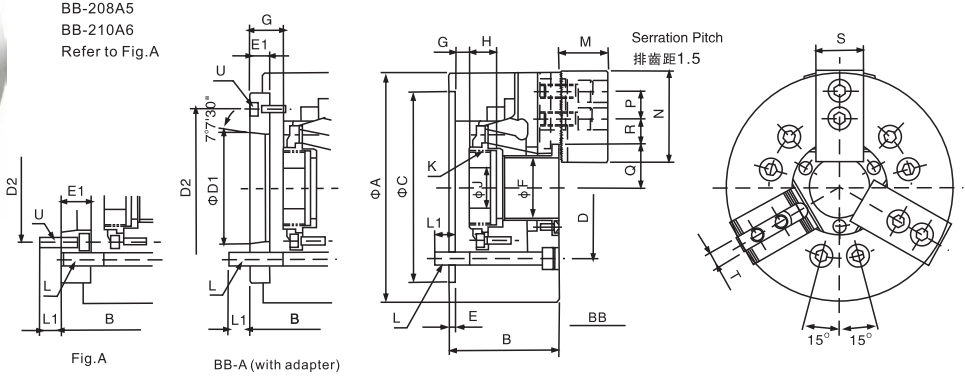
中空動力夾頭 (三爪大孔徑中空型)

3-JAW EXTRA THOUGH HOLE POWER CHUCK

- ◎ 楔形三爪超大貫通孔徑。
- ◎ 摺動面均經硬化及精密研磨並直接潤滑。
- ◎ 高剛性結構及高夾持精度。
- ◎ It's a WEDGE-HOOK type 3-jaw with the extra large through-hole.
- ◎ Matching surfaces of all parts hardened, ground and lubricated directly
- ◎ Construction of high rigidity and high clamping accuracy.



BB-208A5
BB-210A6
Refer to Fig.A



規格 Spec 型號 Model	楔心行程 Plunger stroke (mm)	爪行程(直徑) Jaw stroke (Dia.) (mm)	夾持直徑 chucking Dia.(mm)		容許油壓缸推力 Max.D.B.Pull (kgf)	最大夾持力 Max clamping force (kgf)	最高回轉速 max r.p.m	慣性矩 kg·m ²	重量 (kg)		適合油壓缸 Matched cylinders
			最大Max	最小Min							
BB-206 A5	12	5.5	170	22	1900	5800	5300	0.06	11	12.8	H-1552/HK-1552
BB-208 A5 A6	16	7.4	210	27	2850	8550	4600	0.15	23	25.5	H-1868/HK-1868
										24.1	
BB-210 A6 A8	19	8.8	254	34	3900	11300	4000	0.32	34	41	H-1878/HK-1878
										39.5	
BB-212 A11	23	10.6	315	47	6000	15600	3500	0.73	51	58	H-2051/HK-2051
BB-215 A15	23	10.6	405	60	7240	18350	2500	2.3	127.4	138.8	HK-2214
BB-218 A15	23	10.6	457	75	7240	18355	2000	4.77	161	172	ML2816

寸法 Size 型號 Model	A	B	C(H6)	D	D1	D2	E	E1	F	Gmax	Gmin	H	J		
BB-206 A5	170	81	91	140	104.8	82.56	116	15	52	11	26	-1	14	19	20
BB-208 A5 A6	210	91	109	170	133.4	104.8	5	23	66	14.5	37.5	-1.5	21.5	20.5	30
			103			150		31.5			15.5				
BB-210 A6 A8	254	100	120	220	171.5	133.4	6	25	78	8.5	33.5	-10.5	14.5	25	45
			113			139.72		190			26.5		7.5		
BB-212 A11	315	110	126	300	235	196.8	260	33	122	8	30	-15	15	28	50
BB-215 A15	405	133	154	380	330.2	185.78	330.2	22	142	11	38	-12	22	39	60
BB-218 A15	457	133	161	380	330.2	285.775	330.2	27	166.5	34	61	11	38	43	-

寸法 Size 型號 Model	K max	L	L1	M	N	P	Q max	Q min	R max	R min	S	T	U	
BB-206 A5	M60 × 2	6-M10	16	16	37	73	20	35.5	32.8	20.1	9.3	31	12	3-M6
BB-208 A5 A6	M74 × 2	6-M12	20	17	38	95	25	45.7	42	23.8	14.3	35	14	6-M10
				18										3-M6
BB-210 A6 A8	M87 × 2	6-M16	22	24	43	110	30	52	47.6	34.5	12	40	16	6-M12
				3-M8										
BB-212 A11	M135 × 20	6-M20	30	28	51	130	30	74.2	63.5	45.75	15.75	50	25.5	3-M10
BB-215 A15	M155 × 20	6-M24	35	38	63	165	43	93.5	85.7	43.75	18.25	62	25	3-M12
BB-218 A15	M180 × 3	6-M24	30	33	66	165	43	96.7	85.2	63.25	18.25	62	22	3-M12

* 保留技術更改的權利，恕不另行通知 Subject to technology changes without prior information
 * 非標需求可訂做 Non-standard requirements can be made